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RBW0805G00332-3G
Job Sheet 187517



Part No: RBW0805G00332-3G **Job Qty:** 1 ea

Part Name: Jacking Bracket, Helicopter Weighing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/18

Job Tracking No:

Due Date: 12/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		12/14/18	0.08	0.06	Small Fab-9		MLL DAS
110	QC	1 pcs		12/14/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		12/14/18	0.00	0.00	Packaging3-2	DAS 21 9-20	9-20
140	QC21-FG	1 Ea		12/14/18	0.00	0.00	QC21		GA

Part Op 100 - Assemble
Descriptions: 130 - Identify and Stock

gull from sth - standard + repair cost
M.138677. START: 10:05 A.T. 3:00 FINISH: 10:35 (0.17)
DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0805G00332-3Gp	Jacking Bracket, Helicopter Weighing	1 pcs (1 ea)	90-Start up Operation	5028102

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW0805G00332-3Gp	1	1	0

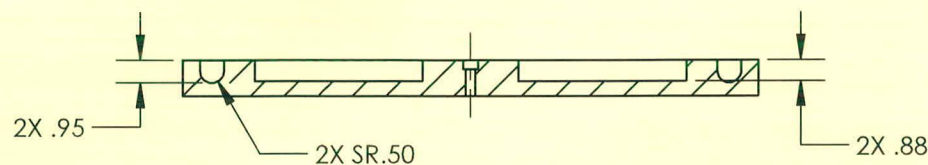
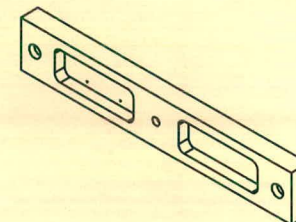
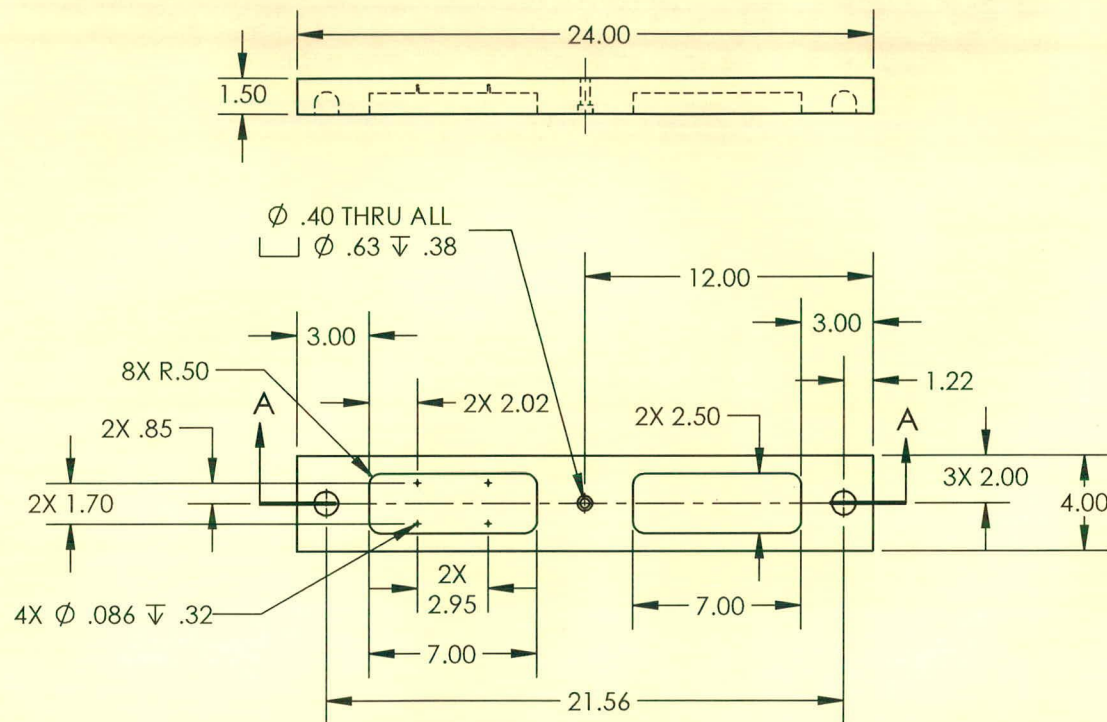
Part Specifications

Specifications could not be found.

Plex 12/6/18 11:50 AM dart.lacelle.linda

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
B		-1 CH'D DIM WAS 1.50 IS (1.50).	4/15/2014	DPD	RJC
2	16-0285	-1 ADDED DIMS 2X 2.02, 2X 2.95, 2X .85, 2X 1.70, 4X Ø.086 ∇ .32. DELETED ENGRAVE NOTE. CH'D FINISH WAS POWDER COAT SAFETY YELLOW IS POWDER COAT YELLOW SPEC FED #13538.	2/24/2017	RJC	SM



SECTION A-A

(-1)

JACKING BAR

DART AEROSPACE	
TITLE JACKING BRACKET, HELICOPTER WEIGHING	
DWG NO. RBW0805G00332-3G-1	REV 2
MAT'L 1018/1020	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH POWDER COAT YELLOW	.XX $\pm$.01 ANGLES $\pm$.5°
SPEC FED #13538	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AGUST AW139
SCALE 1:8	DATE 2/9/2011
SHEET 2 OF 6	

